

SAFETY DATA SHEET

ELEKTROD RM 80 206050304

Last changed: 18/06/2012

Internal No: 206050304

1 Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name / designation ELEKTROD RM 80 206050304

1.2 Relevant identified uses of the substance or mixture and uses advised against

1.3 Details of the supplier of the safety data sheet

NATIONAL MANUFACTURER/IMPORTER

Enterprise Luna Verktyg & Maskin AB
Postal code 441 80 Alingsås
Country Sverige
E-mail mikael.olsson@luna.se
Internet www.luna.se
Telephone +46 322 60 60 00
Fax +46 60 64 43

CONTACT PERSONS

Name	E-mail	Telephone	Country
Mikael Olsson			

2 Hazards identification

2.1 Classification of the substance or mixture

DPD Classification:

CLP Classification:

Most important HSE hazard effects:

2.2 Label elements

Signal word: None

EC-Label: No

2.3 Other hazards

3 Composition/information on ingredients

3.2 Mixtures

4 First aid measures

4.1 Description of first aid measures

INHALATION

During welding fume can be inhaled: bring patient in fresh air, breath in fresh air deeply. Contact physician if necessary

INGESTION

Get medical advice immediately.

SKIN CONTACT

Wash skin thoroughly with soap and water.

SAFETY DATA SHEET

ELEKTROD RM 80 206050304

Last changed: 18/06/2012

Internal No: 206050304

EYE CONTACT

Flush immediately with lukewarm, running water for at least 15 minutes, also under the eyelids.
Get medical attention if any discomfort continues.

4.2 Most important symptoms and effects, both acute and delayed

4.3 Indication of any immediate medical attention and special treatment needed

5 Fire-fighting measures

5.1 Extinguishing media

5.2 Special hazards arising from the substance or mixture

5.3 Advice for fire-fighters

6 Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.2 Environmental precautions

6.3 Methods and material for containment and cleaning up

6.4 Reference to other sections

7 Handling and Storage

7.1 Precautions for safe handling

PRECAUTION FOR SAFE HANDLING

7.2 Conditions for safe storage, including any incompatibilities

7.3 Specific end uses

8 Exposure controls / Personal protection

8.1 Control parameters

8.2 Exposure controls

APPROPRIATE ENGINEERING CONTROLS

When using do not eat, drink or smoke.

SKIN PROTECTION

RESPIRATORY PROTECTION

SAFETY DATA SHEET

ELEKTROD RM 80 206050304

Last changed: 18/06/2012

Internal No: 206050304

OTHER INFORMATION

During welding fumes will be formed. The fume content is depending on the electrode type and the base material. Primarily iron oxid, secondarily complex oxides of manganese may be formed. Also ozone and nitrogen dioxide can be formed by arc radiation.

Limit values:

Manganese Oxid CAS-No. 1317-35-7, 0,5 mg/m³

Small dust, 6,0 mg/m³

Ozone CAS-No. 10028-15-6, 0,2 mg/m³

9 Physical and chemical Properties

9.1 Information on basic physical and chemical properties

PHYSICAL STATE Electrode

Parameter	Value/unit	Method/reference	Observation
pH concentrate	No data		
pH in solution	No data		
Melting point	No data		
Freezing point	No data		
Initial boiling point and boiling range	No data		
Flash point	No data		
Evaporation rate	No data		
Flammability (solid, gas)	No data		
Flammability limits	No data		
Explosion limits	No data		
Vapour pressure	No data		
Vapour density	No data		
Relative density	No data		
Partition coefficient	No data		
Auto-ignition temperature	No data		
Decomposition temperature	No data		
Viscosity	No data		

9.2 Other safety information

Note no.	Comments

10 Stability and Reactivity

10.1 Reactivity

10.2 Chemical stability

CHEMICAL STABILITY

Stable up to 800 °C.

10.3 Possibility of hazardous reactions

10.4 Conditions to avoid

10.5 Incompatible materials

INCOMPATIBLE MATERIALS

Avoid contact with strong acids and bases.

10.6 Hazardous decomposition products:

SAFETY DATA SHEET

ELEKTROD RM 80 206050304

Last changed: 18/06/2012

Internal No: 206050304

11 Toxicological information

11.1 Toxicological effects

12 Ecological information

12.1 Toxicity

12.2 Persistence and degradability

12.3 Bioaccumulative potential

12.4 Mobility in soil

12.5 Results of PBT and vPvB assessment

12.6 Other adverse effects

13 Disposal considerations

13.1 Waste treatment methods

GENERAL REGULATIONS

Solid waste must be handled according to local regulations.

14 Transport information

Classified as Dangerous Goods: **No**

Land transport (ADR/RID)

14.1 UN-No.	Not applicable.	14.4 Packing group	Not applicable.
14.2 Proper Shipping Name	Not applicable.	14.5 Environmental hazards	Not applicable.
14.3 Class(es)	Not applicable.		
Hazard label(s)	Not applicable.		
Hazard ID:	Not applicable.	Tunnel restriction code	Not applicable.

Inland water ways transport (ADN)

14.1 UN-No.	Not applicable.	14.4 Packing group	Not applicable.
14.2 Proper Shipping Name	Not applicable.	14.5 Environmental hazards	Not applicable.
14.3 Class(es)	Not applicable.		
Environmentally hazardous in tank-vessels	Not applicable.		

SAFETY DATA SHEET

ELEKTROD RM 80 206050304

Last changed: 18/06/2012

Internal No: 206050304

Sea transport (IMDG)

14.1 UN-No.	Not applicable.	14.4 Packing group	Not applicable.
14.2 Proper Shipping Name	Not applicable.	14.5 Environmental hazards	Not applicable.
14.3 Class(es)	Not applicable.		
Sub Risk:	Not applicable.		
IMDG Code segregation group	Not applicable.		
Marine pollutant	Not applicable.		
EMS:	Not applicable.		

Air transport (ICAO-TI / IATA-DGR)

14.1 UN-No.	Not applicable.	14.4 Packing group	Not applicable.
14.2 Proper Shipping Name	Not applicable.	14.5 Environmental hazards	Not applicable.
14.3 Class(es)	Not applicable.		
Hazard label(s)	Not applicable.		

15 Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2 Chemical Safety Assessment

OTHER INFORMATION

Warning do not inhale welding fumes. Medium acute toxicity. Risk of injuries with long term or frequent inhalation. Ensure that ventilation is good. See the Safety Data Sheet for the type of electrode in question. .

16 Other information

Information sources

- Unfallverhütungsvorschrift (VEG 15): Schweißen, Schneiden und verwandte Verfahren - DVS-Merkblatt 1201: Absaugung an Schweißarbeitsplätzen - DVS-Faltblätter zum Arbeitsschutz beim Schweißen - DVS-Fachbuch: Unterweisung von Schweiß im Arbeitsschutz - Kraume, Zober: Arbeitssicherheit und Gesundheitsschutz in der Schweißtechnik