

RÖRTRÅD RC 123 206190100

Last changed: 20/06/2012 Internal No: 206190100

1 Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name / designation RÖRTRÅD RC 123 206190100

1.2 Relevant identified uses of the substance or mixture and uses advised against

1.3 Details of the supplier of the safety data sheet

NATIONAL MANUFACTURER/IMPORTER

Enterprise Luna Verktyg & Maskin AB

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CONTACT PERSONS

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MIII I OI				

Mikael Olsson

2 Hazards identification

2.1 Classification of the substance or mixture

DPD Classification:

CLP Classification:

Most important HSE hazard effects:

2.2 Label elements

Signal word: None

EC-Label: No

COMPOSITION

Fe (> 75 %), Titandioxid (< 4 %), Si (< 2 %), Al (< 5 %), Litiumfluorid (< 2 %), Mg (< 3 %), Manganese (< 2 %)

2.3 Other hazards

3 Composition/information on ingredients

3.2 Mixtures



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Ingredient name	Reg.No	EC No.	CAS No.	Conc. (wt%)	DPD-Classification	CLP-classification
Fe			7439-89-6	> 75 %	Xi,R37	STOT SE 3 H335
Titandioxid		236-675-5	13463-67- 7	< 4 %		
Si			7440-21-3	< 2 %	Xi,R36/37/38	Skin Irrit. 2 H315 Eye Irrit. 2 H319 STOT SE 3 H335
AI			7429-90-5	< 5 %		
Litiumfluorid			7789-24-4	< 2 %		
Mg			7439-95-4	< 3 %		
Manganese			7439-96-5	< 2 %	Xn,R48	STOT RE 2 H373

Full text of R-, H- and EUH-phrases: see section 16.

The EUH hazard statements mentioned in CLP-classification are only label elements.

4 First aid measures

4.1 Description of first aid measures

INHALATION

During welding fume can be inhaled: bring patient in fresh air, breath in fresh air deeply. Contact physician if necessary

SKIN CONTACT

EYE CONTACT

In case of splashes or symptoms due to high vapour concentrations, flush the eyes immediately with a soft jet of preferably lukewarm water for at least 15 minutes.

- 4.2 Most important symptoms and effects, both acute and delayed
- 4.3 Indication of any immediate medical attention and special treatment needed
- 5 Fire-fighting measures
- 5.1 Extinguishing media
- 5.2 Special hazards arising from the substance or mixture
- 5.3 Advice for fire-fighters
- 6 Accidental release measures
- 6.1 Personal precautions, protective equipment and emergency procedures
- 6.2 Environmental precautions
- 6.3 Methods and material for containment and cleaning up
- 6.4 Reference to other sections



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APPROPRIATE ENGINEERING CONTROLS

Effective ventilation is a prerequisite.

EYE PROTECTION

Use eye protection.

SKIN PROTECTION

Use well fitting working clothes
Use a welding helmet during welding

HAND PROTECTION

Wear suitable gloves.

RESPIRATORY PROTECTION

During welding fumes will be formed The fumecontant is depending on the electrode type and the base material Primarily iron oxid, secondarily complex oxides of manganese may be formed Effective ventilation is presupposed or suitable respirator.

9 Physical and chemical Properties

9.1 Information on basic physical and chemical properties

PHYSICAL STATE Electrode
COLOUR Dark grey.
ODOUR Odour-free.



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Parameter	Value/unit	Method/reference	Observation
pH consentrate	No data		
pH in solution	No data		
Melting point	No data		
Freezing point	No data		
Initial boiling point and boiling range	No data		
Flash point	No data		
Evaporation rate	No data		
Flammability (solid, gas)	No data		
Flammability limits	No data		
Explotion limits	No data		
Vapour pressure	No data		
Vapour density	No data		
Relative density	No data		
Partition coefficient	No data		
Auto-ignition temprature	No data		
Decomposition temprature	No data		
Viscosity	No data		

9.2 Other safety information

Note no. Comments

10 Stability and Reactivity

10.1 Reactivity

10.2 Chemical stability

10.3 Possibility of hazardous reactions

10.4 Conditions to avoid

10.5 Incompatible materials

10.6 Hazardous decomposition products:

HAZARDOUS DECOMPOSITION PRODUCTS

Possible reaction products i welding fume

11 Toxicological information

11.1 Toxicological effects

12 Ecological information

12.1 Toxicity

ECOTOXICITY

Not known

12.2 Persistence and degradability

12.3 Bioaccumulative potential

12.4 Mobility in soil

12.5 Results of PBT and vPvB assessment



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12.6 Other adverse effects

OTHER INFORMATION

Do not release gas to the athmosphere.

13 Disposal considerations

13.1 Waste treatment methods

GENERAL REGULATIONS

Dumped according to local and national regulations.

14 Transport information

Classified as Dangerous Goods: No

Land transport (ADR/RID)					
14.1 UN-No.	Not applicable.	14.4 Packing	Not applicable.		
14.2 Proper Shipping Name	Not applicable.	group 14.5 Environmental hazards	Not applicable.		
14.3 Class(es)	Not applicable.				
Hazard abel(s)	Not applicable.				
Hazard ID:	Not applicable.	Tunnel restriction	Not applicable.		

Inland water ways transport (ADN)					
14.1 UN-No.	Not applicable.	14.4 Packing group	Not applicable.		
14.2 Proper Shipping Name	Not applicable.	14.5 Environmental hazards	Not applicable.		
14.3 Class(es)	Not applicable.				
Enviromentally hazardous in tank-vessels	Not applicable.				

Sea transport	(IMDG)			
14.1 UN-No.	Not applicable.	14.4 Packing group	Not applicable.	
14.2 Proper Shipping Name	Not applicable.	14.5 Environmental hazards	Not applicable.	
14.3 Class(es)	Not applicable.			
Sub Risk:	Not applicable.			
IMDG Code segregation group	Not applicable.			
Marine pollutant	Not applicable.			
EMS:	Not applicable.			



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Not applicable.

Air transport (ICAO-TI / IATA-DGR)

14.1 UN-No. 14.4 Packing Not applicable. Not applicable.

group 14.2 Proper Not applicable. 14.5

Environmental

Shipping Name hazards

Not applicable. 14.3

Class(es)

Hazard Not applicable. label(s)

15 Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2 Chemical Safety Assessment

OTHER INFORMATION

Warning do not inhale welding fumes Medium acute toxicity. Risk of injuries with long term or frequent inhalation. Ensure that ventilation is good. See the Safety Data Sheet for the type of electrode in question. Refer particularly to local circumstances and regulations.

16 Other information

VENDOR NOTES

Read safety data sheet before use. It is the responsibility of the recipient of this safety data sheet to ensure that information given here is read and understood by all who use, handle, dispose of or in any way come in contact with the product.

LIST OF RELEVANT R-PHRASES

R36/37/38 Irritating to eyes, respiratory system and skin.

R37 Irritating to respiratory system.

Danger of serious damage to health by prolonged exposure.

LIST OF RELEVANT H-STATEMENTS

H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation.

H373 May cause damage to organs through prolonged or repeated exposure.