1. Make the blade vertical to be $0^{\circ}$.

2. Loosen the screw on the hand wheel and remove the protractor.

3. Take the protractor Vertical, make the pointer to 0

4. Set installed the protractor, fasten the screw, and make the blade to $45^{\circ}$. Check to make sure the pointer between $45-45.5^{\circ}$. Then It will be okay.

