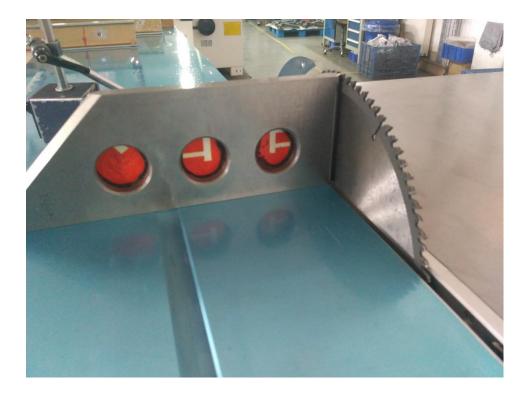
1. Make the blade vertical to be 0° .



2. Loosen the screw on the hand wheel and remove the protractor.



3. Take the protractor Vertical, make the pointer to 0 $\,^\circ$



4. Set installed the protractor, fasten the screw, and make the blade to 45° . Check to make sure the pointer between $45\text{-}45.5^\circ$.Then It will be okay.

